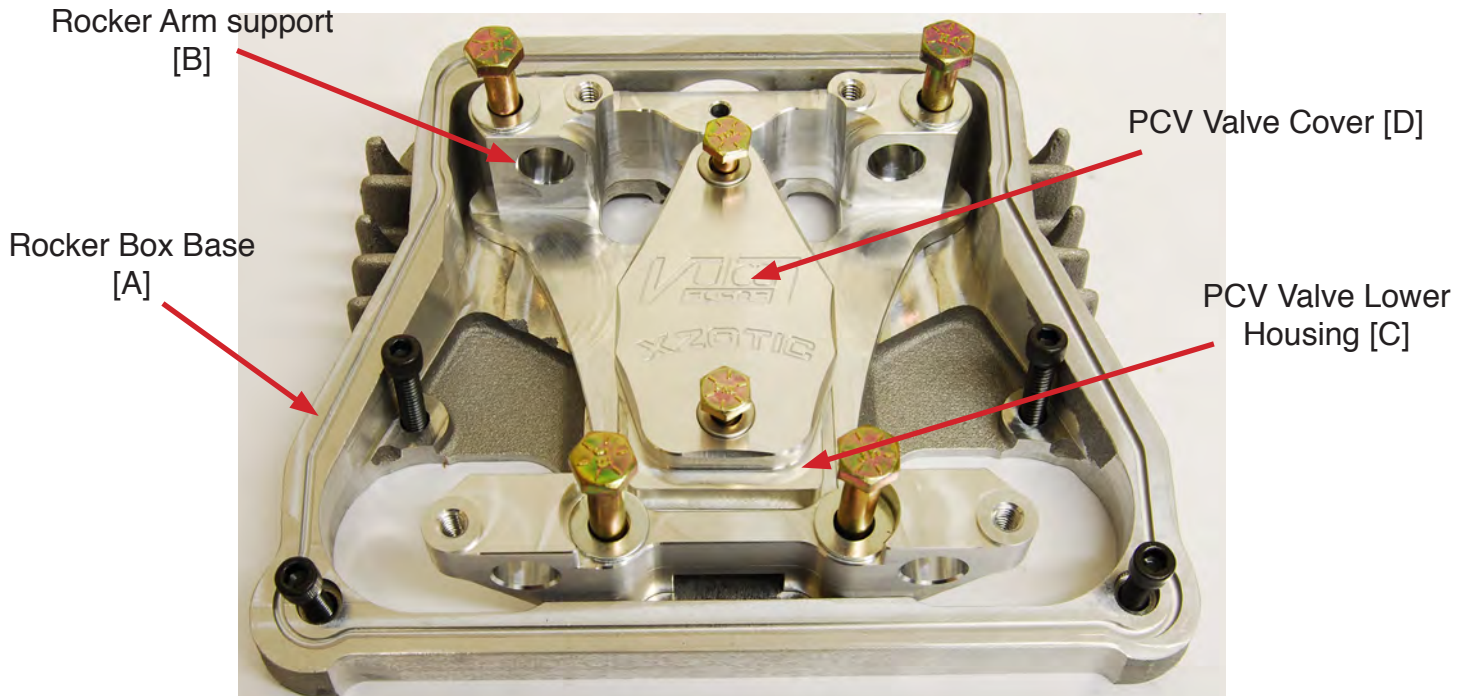


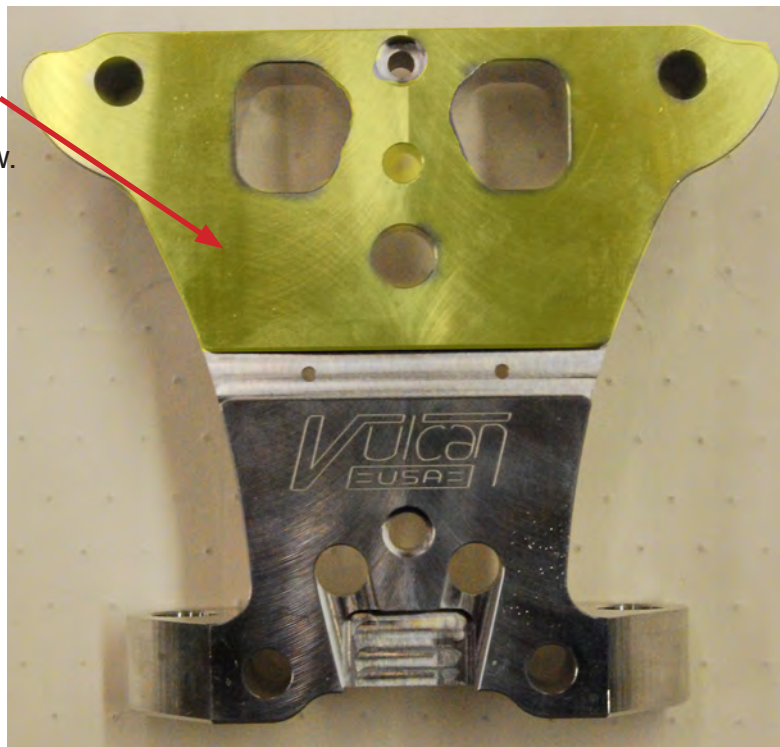
XZOTIC Knucklehead Cover Assembly CCI# 02024

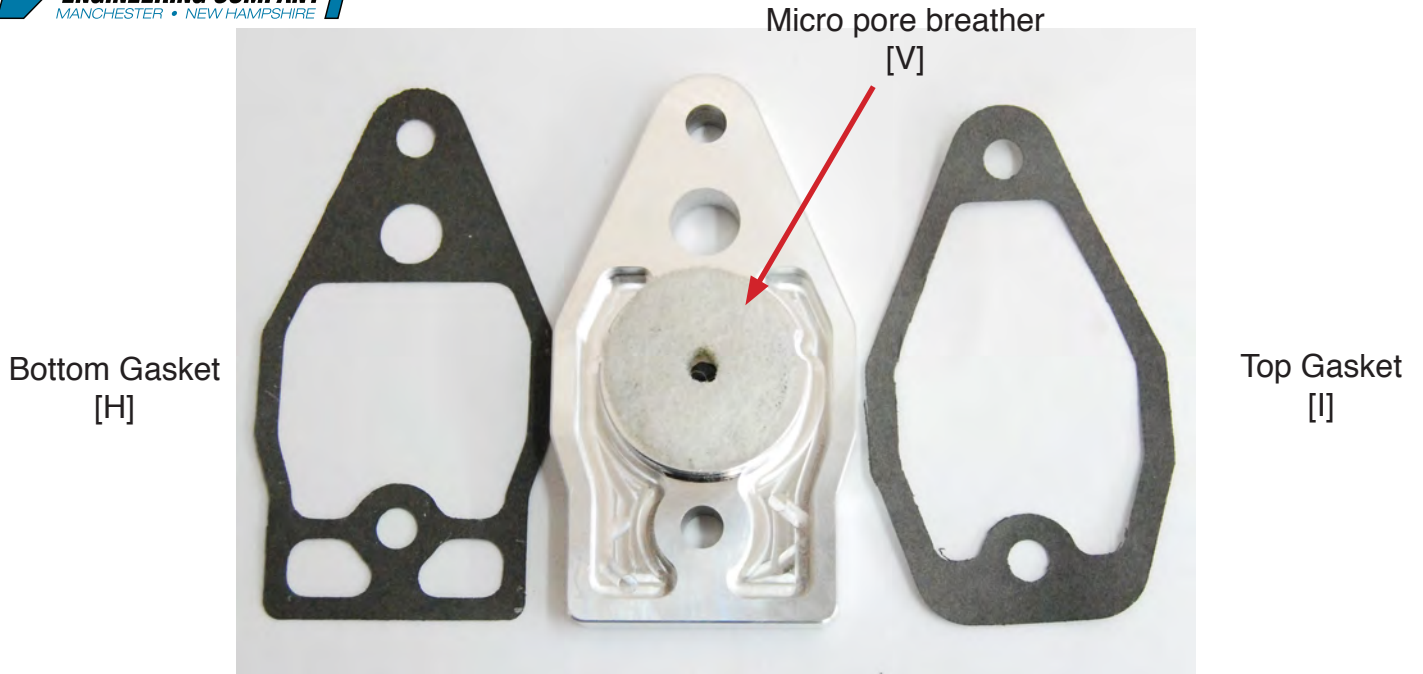
All quantities for a set of heads.
Use thread locker on all fasteners.
All Parts listed on last page.



Install base plate [A] with new EVO rocker box lower gaskets [Y],
Do not torque bolts until rocker arms and all bolts have been installed.

Apply Loctite Gasket
Maker Stick
(CCI# 690061) to the
surface shown in yellow.





Install the rocker arm support onto the rocker arm base . This is doweled for correct alignment.
Install lower PCV housing with gasket onto rocker arm support.

Make sure the umbrella valve is installed on top side of the lower housing and the micro-pore breather is installed on the bottom side of the lower housing.

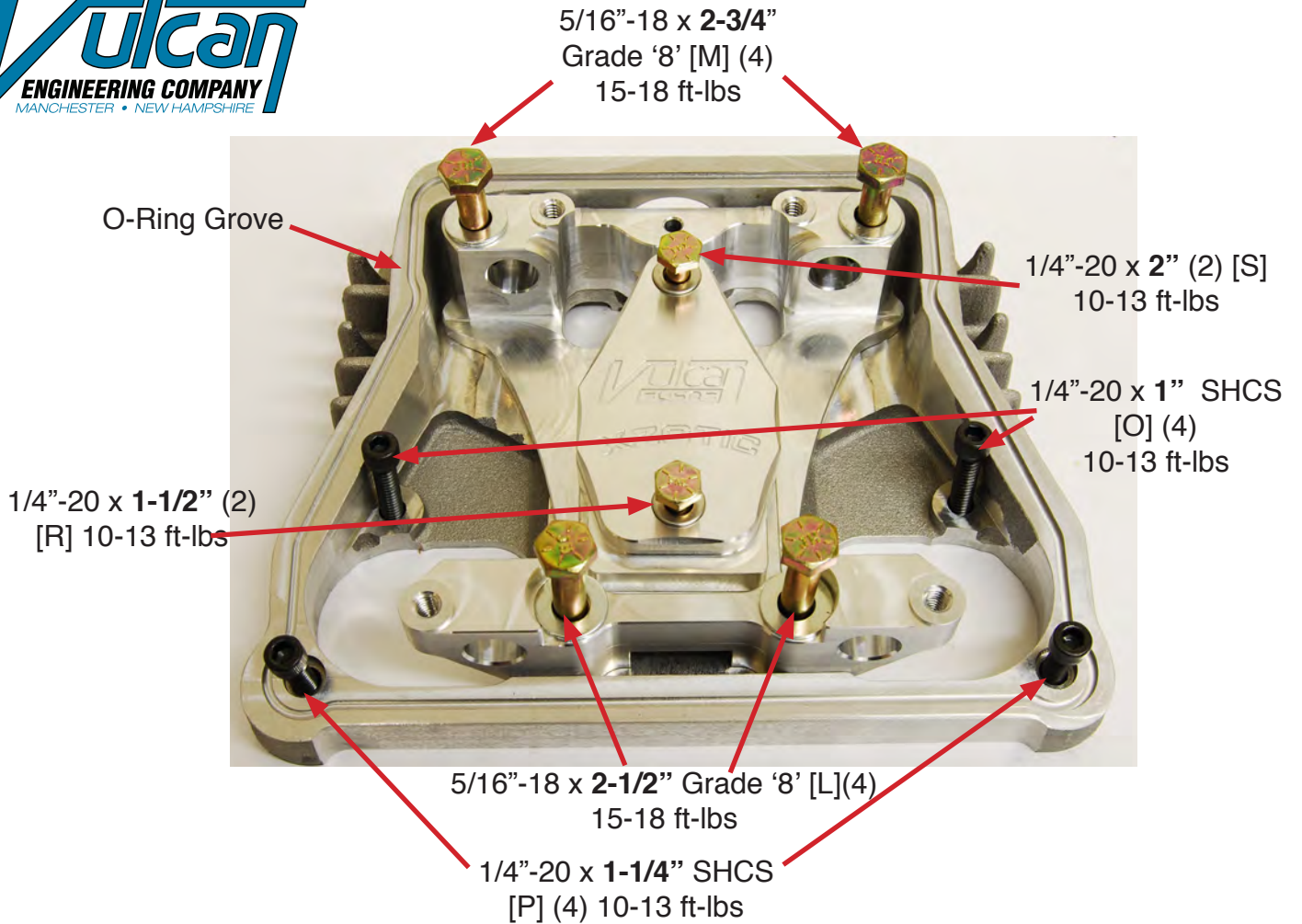
Install PCV valve onto the lower PCV valve with gasket as shown. Use 1/4" AN washers with these bolts.

Place Notch towards rocker arm support bolt.



Install your rocker arms and shafts as you would a stock EVO motor.

Install the rocker arm support bolts and washers as shown. Torque all installed fasteners as specified.
(next page)



Put O-Ring [I] into the base plate groove, install top cover with 1/4-20 X 1" Stainless button head head screw [T], with 1/4" flat washer [Q] and brass washer against cover [K].
Screw self-tapping screws (32) into cover holes.





Large Hex Nuts
[X]

Side Cover
[W]



Install side cover onto studs, tighten with large chrome hex nuts.

Assembly Parts

	QTY	Description
A	2	Rocker Box Base
B	2	Rocker Arm Support
C	2	PVC Valve, Base
D	2	PCV Valve, Cover
E	2	PCV Valve, Umbrella
F	2	Top Knuckle Cover
G	2	O-Ring
H	2	Gasket, PCV Valve, Base
I	2	Gasket, PVC Valve, Cover
J	32	Self-Tapping Cover Screws
K	8	1/4" Brass Washer
L	4	5/16-18 x 2-1/2" Lg. Grade '8' Hex Hd. Bolt
M	4	5/16-18 x 2-3/4" Lg. Grade '8' Hex Hd. Bolt
N	8	5/16 SAE Flat Washer, CRES
O	4	1/4-20 x 1" Soc. Hd. Bolt
P	4	1/4-20 x 1-1/4" Soc. Hd. Bolt
Q	8	1/4" SAE Flat Washer, CRES
R	2	1/4-20 x 1-1/2" Lg. Grade '8' Hex Bolt
S	2	1/4-20 x 2" Grade '8' Hex Bolt
T	8	1/4-20 x 1" Button head Bolt
U	4	1/4" AN Flat Washer, CRES
V	2	Micro Pore Breather
W	2	Side Cover
X	4	Large Chrome Hex Nuts
Y	2	Rocker Box base gasket